

ReadyLift® (Part# 66-2000) Torsion Key Kit, Installation Instructions  
1997-2003 Ford F150 4x4  
2004 Ford F150 Heritage 4x4

Please read instructions thoroughly and completely before beginning installation.  
Check [www.readylift.com](http://www.readylift.com) for any updated installation instructions.  
Installation by a trained mechanic is recommended

### Step 1:

Position truck on a flat surface and lift vehicle by the frame so that the front wheels are off the ground. Use a floor jack and jack stands or a (2) two post lift if available. Next locate the torsion key cross member under the cab of the truck. (Insert A)



(A)

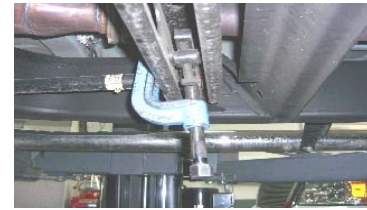
### Step 2:

Mark the position of the factory keys in relation to the cross member. This will assist in the correct re-installation of the ReadyLift® keys.

Remove the drivers' side torsion key adjusting bolt completely. Using a torsion bar unloading tool, compress the key so that you can remove the threaded part of the torsion adjuster. (Insert B)

Releasing the tension on the torsion bar unloading tool will now release the tension on the torsion bar.

Slide torsion bar forward allowing the torsion key to be removed. (Insert C)



(B)



(C)

### Step 3

Install the ReadyLift® Forged torsion key and slide torsion bar back into position. (Insert D)

**IMPORTANT!** Make sure Torsion Bar is extended at least ¼" inch through the Torsion Key.

Apply pressure with torsion bar unloading tool to the torsion key, and create enough space to reinsert the torsion key keeper that the adjusting bolt threads into.



(D)

# READYLIFT<sup>®</sup>

SUSPENSION INC.

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### Step 4:

Reinstall the adjusting bolt, and adjust it so ¼” of bolt threads extend beyond torsion key keeper. **IMPORTANT!** – each ¼” of adjustment on the bolt equals 1” at the wheel. It is best to check ride height after this initial setting and adjust as needed.

### Step 5:

Repeat steps 1 through 3 on the Passenger Side of the vehicle. Follow each step closely making sure to double-check the torque on all fasteners. Measure the distance between the tires and fenders to make sure both sides of the truck are even.

### Step 6:

Wheel Alignment: A Certified Alignment Technician that is experienced with lifted vehicles is recommended to perform the alignment. (Some trucks may need a camber kit at an additional charge)

\*It is recommended that you have your vehicle’s alignment checked whenever installing new tires.

\*It is also recommended that you adjust your headlights whenever your vehicle’s ride height is altered.



#### Vehicle Handling Warning

Vehicles with larger wheels and tires will handle differently than stock vehicles. Take time to familiarize yourself with the handling of your vehicle.

**DRIVE SAFELY and WEAR YOUR SEATBELT.**

#### Installation Warning

Always wear proper safety equipment and use the correct tools when installing any suspension upgrade. Make sure vehicle is on a flat surface and you are using jack stands or a lift rated for the weight of the vehicle.

**Warning!** This ReadyLift<sup>®</sup> Leveling Kit is designed and engineered to level out a stock vehicle with no prior modifications. The use of this kit along with items such as rear lift blocks or spacers, add-a-leaves, airbags, suspension lifts, body lifts or any other type of lifting accessory shall be done at the vehicle owners risk and will void any and all warranties in effect or implied by ReadyLift<sup>®</sup>.

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